

# NON-PAINTED FRAME PAINTING INSTRUCTIONS

The frame is galvannealed or electro galvanized steel. Please follow the instructions below.

## Step 1. Remove Weather-Strip if Installed, Before Painting

Wipe the frame clean with a solvent such as mineral spirits or acetone.

#### **Step 2. Allow to Dry Completely**

It is important to allow the frame to dry completely before proceeding to Step 3.

#### **Step 3. Prime Coat the Frame**

Use a high quality primer appropriate for the finish coat to be used. Follow the manufacturer's instructions.

## Step 4. Prepare the Frame for the Finish Coat

Follow the manufacturer's instructions.

# **Step 5. Choose Paint Type**

Use high quality acrylic water-based latex or oil-based paint for exterior installations. Use high quality interior paint for indoor installations.

# Step 6. Paint the Frame



If the frame is fire-rated, **DO NOT REMOVE THE FIRE LABEL**.

There is a transparent mask that can be removed after painting.