## **IDP Entry-Fit<sup>™</sup> Steel Door Frames**

## **Installation Instructions**

# **Sidelites**



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#### **Rough Opening**

(Figure 1)

#### Step 1

Verify that the opening is plumb, square and level. To determine rough opening, add width of door to width of glass insert and add 3" for rough opening width. (Example: 36" + 2" [mullion]

(= xample. 36 + 2 [mullion + 18" + 1 1/4" = 57" W.

#### Step 2

Add 1/2" to net height of frame for rough opening height. (Example: 80" + 1/2" = 80 1/2" H) Installation of Sill

(Figure 1)

#### Step 1

For installation of a sidelite unit; a sill is required. It should be a standard 2 x cut to the net wall thickness or provided steel anchor. (Example: sidelite width 18"; Length of sill: 18")

#### Step 3

Install sill on floor next to stud on glass jamb side.

#### Mullion Clip Installation Step 1

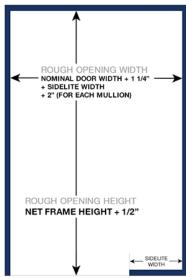
Select frame members that will receive mullion brackets (head on elevation shown). Determine center line of mullion and scribe a line across the rabbets. (Figure 3) **Important:** All measurements should be made from the same end of the frame sections in the installed position.

#### Step 2

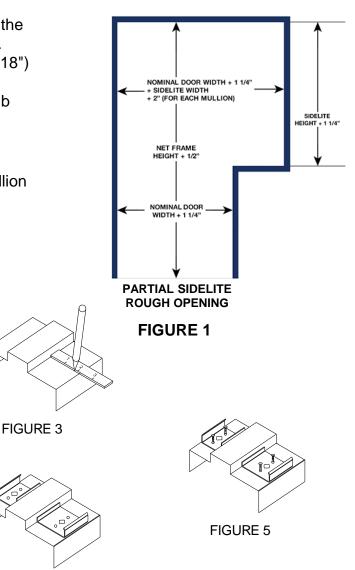
Position mullion bracket so scribe line centers in diamond window and the straight tab rests firmly against the stop on Both rabbets. (Figure 4)

#### Step 3

Install screws as shown (Figure 5)



STANDARD SIDELITE ROUGH OPENING



### Installation of Frame

#### Step 1

Sleeve top header over wall (Figure 4).

#### Step 2

Sleeve bottom header over sill.

#### Step 3

Sleeve upright members over wall (Figure 5).

#### Step 4

Position mullion post on sill. (Figure 6)

#### Step 5

Bring top header down to upright sections, locking them together with alignment tabs and fitting mullion brackets into the mullion post

#### Step 6

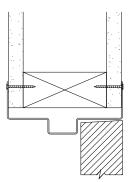
With a self-drilling screw, attach mullion to mullion clip and sill on both sides. (Figure 6)

#### Step 7

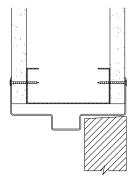
Hang door and align for squareness.

#### **Fastening Instructions**

(Figure 7)



Wall Construction Wood Studs & Drywall Recommended Fasteners: 1-1/4" (min.) Drywall screws Course thread or 6d common nails



Wall Construction Metal Studs & Drywall Recommended Fasteners: 1-1/4" (min.) Type "S" Bugle Head Self-Tapping Screws

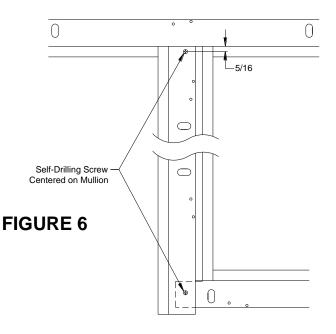
## FIGURE 7





FIGURE 4

**FIGURE 5** 



# Fasten unit to wall as follows (Figure 11): Step 1

**To secure header**, fasten header above hinge upright and proceed toward strike side. Apply one (1) fastener per nail / screw hole.

(Figure 12)

#### Step 2

**To secure sill,** apply one fastener per nail /screw hole.

#### Step 3

# **To secure hinge upright**, proceed downward from upper end of hinge upright. Apply one (1) fastener per nail / screw hole (Figure 12).

#### Step 4

#### To secure upright (glass),

proceed downward from upper end of glass upright. Apply one fastener per nail / screw hole.

#### Step 5

Install glass, glazing and glass stop **Step 6** 

Install casing by following the Spring Clip Snap-On Casing Installation Instructions or by the Post-Install Snap-On Casing Installation Instructions.

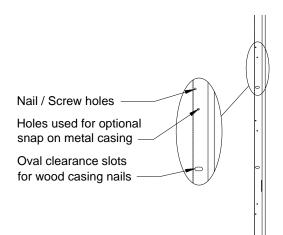




FIGURE 12